











Ausdruck vom: Samstag, 14. Dezember 2019 16:01:05

PC-Name: PRIVAT9








Benutzername: jenni

Quality			
Layer Height	 	0.1	mm
Initial Layer Height		0.2	mm
Line Width		0.4	mm
Wall Line Width		0.4	mm
Outer Wall Line Width		0.4	mm
Inner Wall(s) Line Width		0.4	mm
Top/Bottom Line Width		0.4	mm
Infill Line Width		0.4	mm
Support Line Width		0.4	mm
Support Interface Line Width		0.4	mm
Support Roof Line Width		0.4	mm
Support Floor Line Width		0.4	mm
Initial Layer Line Width		100.0	%
Shell			
Wall Thickness		1.2	mm
Wall Line Count		3	
Outer Wall Wipe Distance		0.0	mm
Top Surface Skin Layers		0	
Top/Bottom Thickness	 	0.6	mm
Top Thickness		0.6	mm
Top Layers		6	
Bottom Thickness		0.6	mm
Bottom Layers		6	
Top/Bottom Pattern		Lines	▼
Bottom Pattern Initial Layer		Lines	▼
Top/Bottom Line Directions		[ ]	
Outer Wall Inset		0	mm
Optimize Wall Printing Order		<input checked="" type="checkbox"/>	
Outer Before Inner Walls		<input type="checkbox"/>	
Alternate Extra Wall		<input type="checkbox"/>	
Compensate Wall Overlaps		<input checked="" type="checkbox"/>	
Compensate Outer Wall Overlaps		<input type="checkbox"/>	
Compensate Inner Wall Overlaps		<input checked="" type="checkbox"/>	
Minimum Wall Flow		0	%
Fill Gaps Between Walls		Everywhere	▼
Filter Out Tiny Gaps		<input type="checkbox"/>	
Print Thin Walls		<input type="checkbox"/>	
Horizontal Expansion		0	mm
Initial Layer Horizontal Expansion		0	mm
Z Seam Alignment		Sharpest Corner	▼
Seam Corner Preference		Smart Hiding	▼

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No Skin in Z Gaps	<input type="checkbox"/>
Extra Skin Wall Count	1
Enable Ironing	<input type="checkbox"/>
Skin Overlap Percentage	10.0 %
Skin Overlap	0.04 mm
 <b>Infill</b>	▼
Infill Density	20 %
Infill Line Distance	4.0 mm
<i>Infill Pattern</i>	  Grid ▼
Connect Infill Lines	<input type="checkbox"/>
Infill Line Directions	[ ]
Infill X Offset	0 mm
Infill Y Offset	0 mm
Randomize Infill Start	<input type="checkbox"/>
Infill Line Multiplier	1
Extra Infill Wall Count	0
Infill Overlap Percentage	30.0 %
Infill Overlap	0.12 mm
Infill Wipe Distance	0.0 mm
Infill Layer Thickness	0.1 mm
Gradual Infill Steps	0
Infill Before Walls	<input type="checkbox"/>
Minimum Infill Area	0 mm <sup>2</sup>
Infill Support	<input type="checkbox"/>
Skin Removal Width	1.2 mm
Top Skin Removal Width	1.2 mm
Bottom Skin Removal Width	1.2 mm
Skin Expand Distance	1.2 mm
Top Skin Expand Distance	1.2 mm
Bottom Skin Expand Distance	1.2 mm
Maximum Skin Angle for Expansion	90 °
Minimum Skin Width for Expansion	0.0 mm
 <b>Material</b>	▼
Printing Temperature	200 °C
Printing Temperature Initial Layer	200 °C
Initial Printing Temperature	200 °C
Final Printing Temperature	200 °C
<i>Build Plate Temperature</i>	  70 °C
Build Plate Temperature Initial Layer	 70 °C
Flow	100 %
Wall Flow	100 %

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Outer Wall Flow	100	%
Inner Wall(s) Flow	100	%
Top/Bottom Flow	100	%
Infill Flow	100	%
Support Flow	 100	%
Support Interface Flow	 100	%
Support Roof Flow	 100	%
Support Floor Flow	 100	%
Prime Tower Flow	100	%
Initial Layer Flow	100	%
Enable Retraction	<input checked="" type="checkbox"/>	
Retract at Layer Change	<input type="checkbox"/>	
Retraction Distance	4.0	mm
Retraction Speed	45	mm/s
Retraction Retract Speed	45	mm/s
Retraction Prime Speed	45	mm/s
Retraction Extra Prime Amount	0	mm <sup>3</sup>
Maximum Retraction Count	100	
Minimum Extrusion Distance Window	 6	mm
Limit Support Retractions	<input checked="" type="checkbox"/>	
Nozzle Switch Retraction Distance	16	mm
Nozzle Switch Retraction Speed	20	mm/s
Nozzle Switch Retract Speed	20	mm/s
Nozzle Switch Prime Speed	20	mm/s
Nozzle Switch Extra Prime Amount	0	mm <sup>3</sup>
 <b>Speed</b>		
Print Speed	80.0	mm/s
Infill Speed	80.0	mm/s
Wall Speed	40.0	mm/s
Outer Wall Speed	40.0	mm/s
Inner Wall Speed	40.0	mm/s
Top/Bottom Speed	40.0	mm/s
Support Speed	 40.0	mm/s
Support Infill Speed	 40.0	mm/s
Support Interface Speed	 40.0	mm/s
Support Roof Speed	 40.0	mm/s
Support Floor Speed	 40.0	mm/s
Travel Speed	200.0	mm/s
Initial Layer Speed	20.0	mm/s
Initial Layer Print Speed	20.0	mm/s
Initial Layer Travel Speed	100.0	mm/s
Number of Slower Layers	 2	

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Equalize Filament Flow		
Enable Acceleration Control		<input type="checkbox"/>
Enable Jerk Control		<input type="checkbox"/>
<b>Travel</b>		
Combing Mode		Not in Skin
Max Comb Distance With No Retract		30 mm
Retract Before Outer Wall		<input checked="" type="checkbox"/>
Avoid Printed Parts When Traveling		<input checked="" type="checkbox"/>
Avoid Supports When Traveling		<input checked="" type="checkbox"/>
Travel Avoid Distance		0.625 mm
Layer Start X		0.0 mm
Layer Start Y		0.0 mm
Z Hop When Retracted		<input type="checkbox"/>
Z Hop After Extruder Switch Height		0.2 mm
<b>Cooling</b>		
Enable Print Cooling		<input checked="" type="checkbox"/>
Fan Speed		50.0 %
Regular Fan Speed		50.0 %
Maximum Fan Speed		50.0 %
Regular/Maximum Fan Speed Threshold		10 s
Initial Fan Speed		0 %
Regular Fan Speed at Height		0.4 mm
Regular Fan Speed at Layer		4
Minimum Layer Time		10 s
Minimum Speed		10 mm/s
Lift Head		<input type="checkbox"/>
<b>Support</b>		
Generate Support		<input checked="" type="checkbox"/>
Support Placement		Everywhere
Support Overhang Angle		63 °
Support Pattern		Zig Zag
Support Wall Line Count		1
Connect Support ZigZags		<input checked="" type="checkbox"/>
Support Density		20 %
Support Line Distance		2.0 mm
Initial Layer Support Line Distance		2.0 mm
Support Infill Line Directions		[ ]
Enable Support Brim		<input checked="" type="checkbox"/>
Support Brim Width		4 mm
Support Brim Line Count		10
Support Z Distance		0.2 mm
Support Top Distance		0.2 mm

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Support Bottom Distance		0.2	mm
Support XY Distance		0.8	mm
Support Distance Priority		X/Y overrides Z	▼
Support Stair Step Height		0.3	mm
Support Stair Step Maximum Width		5.0	mm
Support Join Distance		2.0	mm
Support Horizontal Expansion		0	mm
Support Infill Layer Thickness		0.1	mm
Gradual Support Infill Steps		0	
Minimum Support Area		5	mm <sup>2</sup>
Enable Support Interface		<input checked="" type="checkbox"/>	
Enable Support Roof		<input checked="" type="checkbox"/>	
Enable Support Floor		<input checked="" type="checkbox"/>	
Support Interface Thickness		0.5	mm
Support Roof Thickness		0.5	mm
Support Floor Thickness		0.5	mm
Support Interface Resolution		0.2	mm
Support Interface Density		33.333	%
Support Roof Density		33.333	%
Support Roof Line Distance		2.4	mm
Support Floor Density		33.333	%
Support Floor Line Distance		2.4	mm
Support Interface Pattern		Grid	▼
Support Roof Pattern		Grid	▼
Support Floor Pattern		Grid	▼
Minimum Support Interface Area		10	mm <sup>2</sup>
Minimum Support Roof Area		10	mm <sup>2</sup>
Minimum Support Floor Area		10	mm <sup>2</sup>
Support Interface Horizontal Expansion		0.0	mm
Support Roof Horizontal Expansion		0.0	mm
Support Floor Horizontal Expansion		0.0	mm
Support Interface Line Directions		[ ]	
Support Roof Line Directions		[ ]	
Support Floor Line Directions		[ ]	
Fan Speed Override		<input type="checkbox"/>	
Use Towers		<input type="checkbox"/>	
<b>⚙ Build Plate Adhesion</b> ▼			
Build Plate Adhesion Type		None	▼
<b>🔧 Dual Extrusion</b> ▼			
<b>🔧 Mesh Fixes</b> ▼			
Union Overlapping Volumes		<input checked="" type="checkbox"/>	
Remove All Holes		<input type="checkbox"/>	

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Extensive Stitching	<input type="checkbox"/>	
Keep Disconnected Faces	<input type="checkbox"/>	
Merged Meshes Overlap	<input type="text" value="0.15"/>	mm
Remove Mesh Intersection	<input type="checkbox"/>	
 <b>Special Modes</b>		▼
Print Sequence	<input type="checkbox"/>	All at Once ▼
Mold	<input type="checkbox"/>	
Surface Mode		Normal ▼
Spiralize Outer Contour	<input type="checkbox"/>	
Relative Extrusion	<input type="checkbox"/>	
 <b>Experimental</b>		▼
Tree Support	<input type="checkbox"/>	
Slicing Tolerance		Middle ▼
Infill Travel Optimization	<input type="checkbox"/>	
Minimum Polygon Circumference	<input type="checkbox"/>	1.0 mm
Maximum Resolution		0.05 mm
Maximum Travel Resolution		0.05 mm
Maximum Deviation		0.05 mm
Break Up Support In Chunks	<input type="checkbox"/>	
Enable Draft Shield	<input type="checkbox"/>	
Make Overhang Printable	<input type="checkbox"/>	
Enable Coasting	<input type="checkbox"/>	
Alternate Skin Rotation	<input type="checkbox"/>	
Spaghetti Infill	<input type="checkbox"/>	
Enable Conical Support	<input type="checkbox"/>	
Fuzzy Skin	<input type="checkbox"/>	
Flow rate compensati...max extrusion offset	<input type="checkbox"/>	0 mm
Flow rate compensation factor	<input type="checkbox"/>	100 %
Wire Printing	<input type="checkbox"/>	
Use Adaptive Layers	<input checked="" type="checkbox"/>	
Adaptive Layers Maximum Variation	<input type="checkbox"/>	0.04 mm
Adaptive Layers Variation Step Size	<input type="checkbox"/>	0.04 mm
Adaptive Layers Threshold	<input type="checkbox"/>	200.0
Overhanging Wall Angle		90 °
Overhanging Wall Speed		100 %
Enable Bridge Settings	<input type="checkbox"/>	
Wipe Nozzle Between Layers	<input type="checkbox"/>	
Small Hole Max Size		0 mm
Small Feature Max Length		0.0 mm
Small Feature Speed		50 %
First Layer Speed		50 %